



1) O-Ring with thrust ring



### Basic features

Approval/Conformity	CE UKCA WEEE
Base type deviation	Pressure rated to 350 bar
Basic standard	IEC 60947-5-2

### Display/Operation

Function indicator	no
Power indicator	no

### Electrical connection

Connection	M12x1-Male, 4-pin, A-coded
Polarity reversal protected	yes
Protection against device mix-ups	yes
Short-circuit protection	yes

### Electrical data

Load capacitance max. at Ue	1 µF
Min. operating current Im	0 mA
No-load current Io max., damped	8 mA
No-load current Io max., undamped	3 mA
Operating voltage Ub	10...30 VDC
Output resistance Ra	150.0 kOhm
Rated insulation voltage Ui	75 V DC
Rated operating current Ie	200 mA
Rated operating voltage Ue DC	24 V
Rated short circuit current	100 A
Ready delay tv max.	50 ms
Residual current Ir max.	10 µA
Ripple max. (% of Ue)	15 %
Switching frequency	1000 Hz
Utilization category	DC -13
Voltage drop static max.	2.1 V

### Environmental conditions

Ambient temperature	-25...80 °C
Contamination scale	3
EN 60068-2-27, Shock	Half-sinus, 30 gn, 11 ms
EN 60068-2-6, Vibration	55 Hz, amplitude 1 mm, 3x30 min
IP rating	IP68

### Functional safety

MTTF (40 °C)	855 a
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**Inductive Sensors**  
**BES 516-300-S324-S4-D**  
**Order Code: BHS004T**



**Interface**

Switching output PNP normally open (NO)

**Material**

Housing material 1.4104 stainless steel  
 Material sensing surface EP  
 Support ring material PTFE

**Range/Distance**

Assured operating distance Sa 1.2 mm  
 Hysteresis H max. (% of Sr) 15.0 %  
 Rated operating distance Sn 1.5 mm  
 Real switching distance sr 1.5 mm  
 Repeat accuracy max. (% of Sr) 5.0 %  
 Temperature drift max. (% of Sr) 10 %  
 Tolerance Sr ±10 %

**Mechanical data**

Dimension Ø 12 x 50 mm  
 Installation for flush mounting  
 Mounting part M12x1  
 Pressure rating max. 350 bar  
 Pressure rating, note oil pressure rated  
 Sealing ring, size 5.85 x 2.4 mm  
 Size M12x1  
 Tightening torque 20 Nm ±10 %

**Remarks**

The sensor is functional again after the overload has been eliminated.  
 Overvoltage protection using bi-directional Zener diode between Plus (+) and Minus (-).  
 Pressure cycle rating: typ.1 mil. changes 350 bar 90°C on Balluff test stand per BWN Pr. 12.  
 614804  
 For more information about MTTF and B10d see MTTF / B10d Certificate

Indication of the MTTF- / B10d value does not represent a binding composition and/or life expectancy assurance; these are simply experiential values with no warranty implications. These declared values also do not extend the expiration period for defect claims or affect it in any way.

**Connector Drawings**



**Wiring Diagrams**

